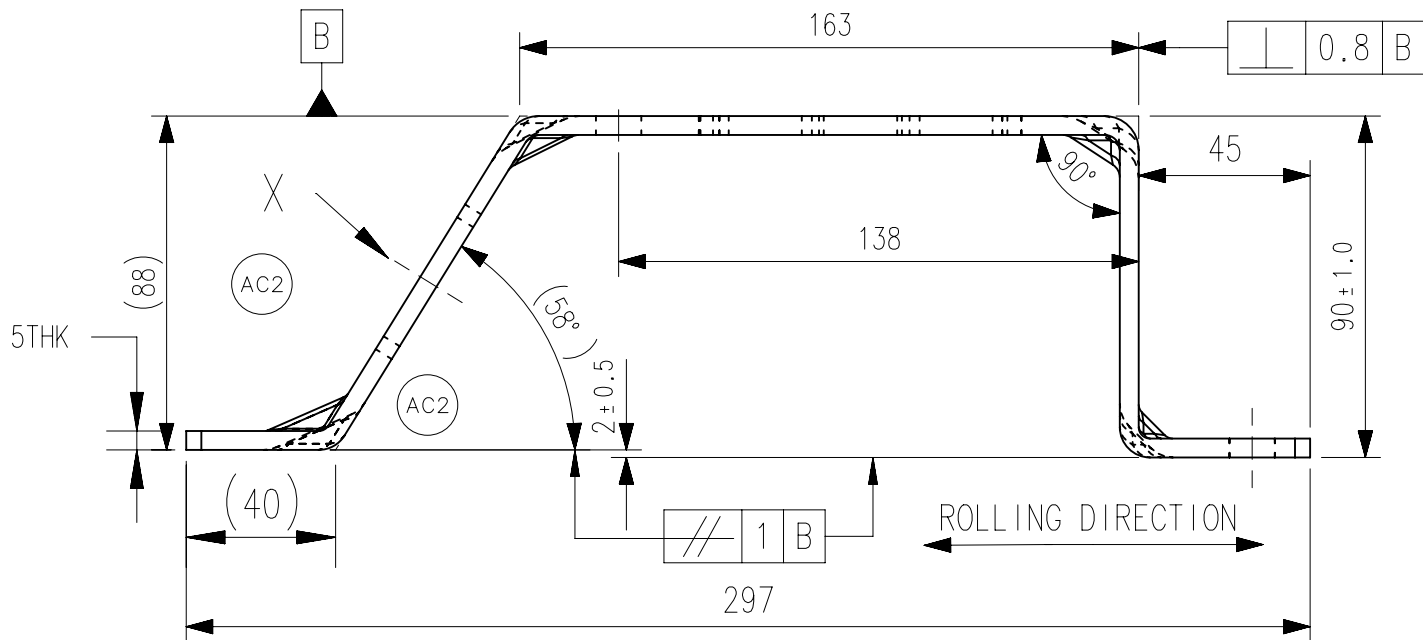
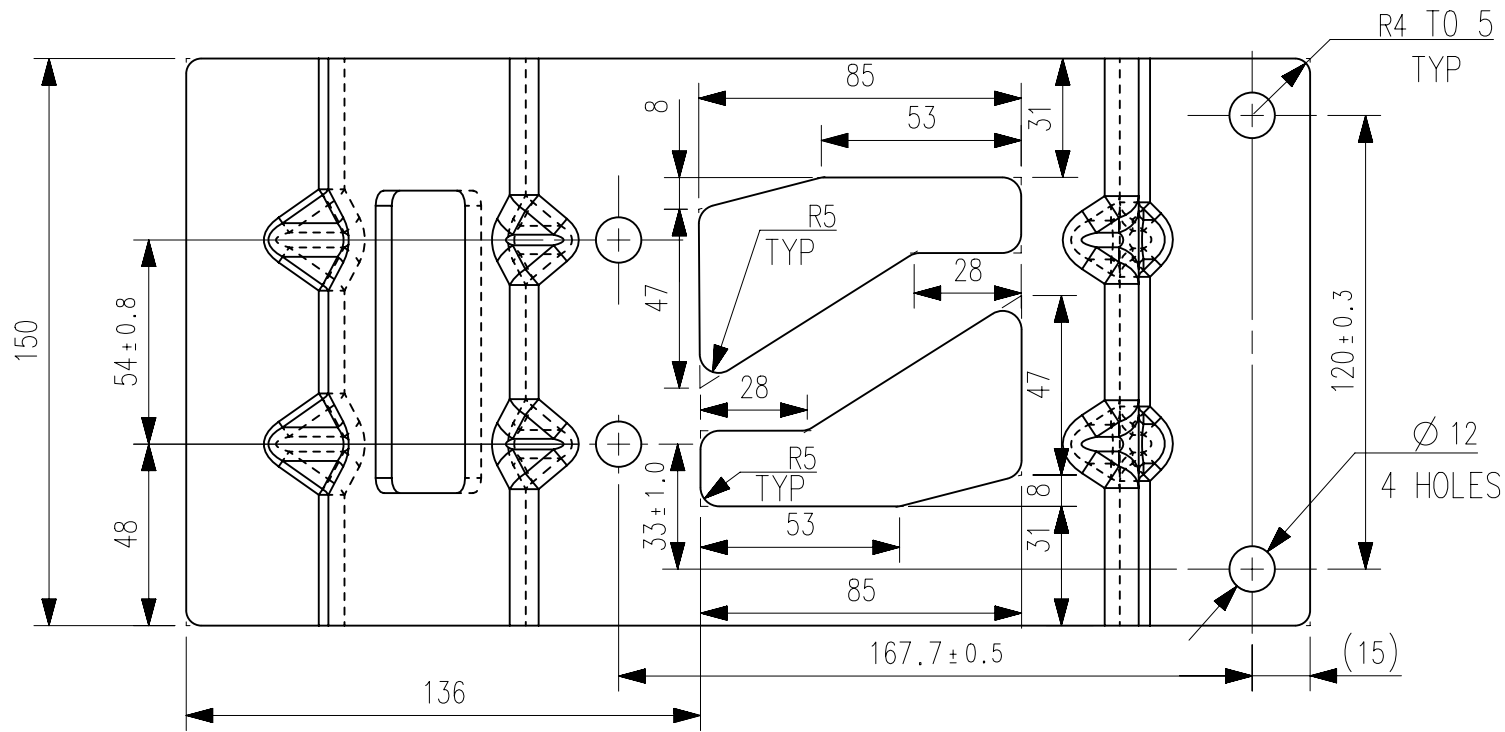
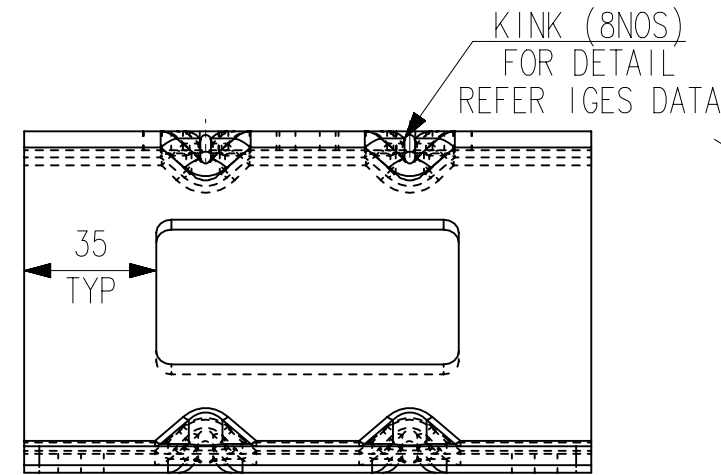
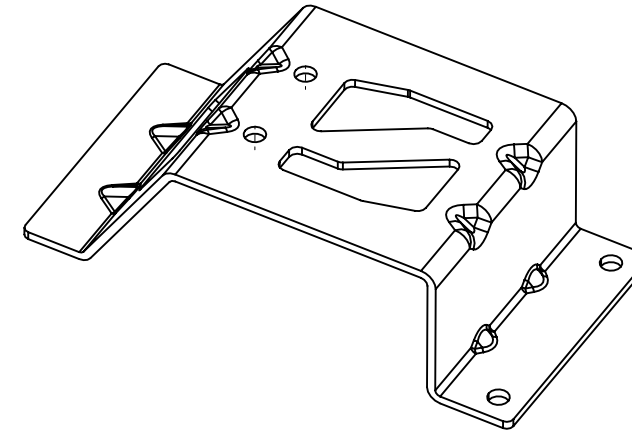




NOTE:-
1. THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
2. PART MUST BE FREE FROM FRACTURE, BURRS&SHARP EDGES AND ANY SURFACE IMPERFACTIONA THAT MAY AFFECT FIT OR FUCTION OF THE PART
3. PART MUST BE FREE FROM STRETCHING, SCORING MARKS &WRINKLES
4. UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS

ER25I0000090	AC	B1	2.DIMN DELETED : 28, 38.5	BDK	NVC	DS	25/07/25
ER20I0000035	AB	B4	1.DETAIL VIEW X UPDATED	BDK	NVC	DS	25/07/25
			DRAFTING ERROR CORRECTED	PNG	SS	SS	27/07/20
	AA	C4	THIS PART IS REVISED				
		A4	VERSION OF 007542045C1				
			WITH ADDITION OF TWO	MIS	OPK	BP	08/12/16
			HOLES MATERIAL UPDATED AS				
			PER NEW STANDARD				
E.R.NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE



UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	±0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLEARANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS									
LINEAR IN mm	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								
	OVER	-	10	50	120	400			
	UPTO	10	50	120	400	-			
	f FINE (X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
m MEDIUM (X.XX)		±1°	±0°30'	±0°20'	±0°15'	±0°10'			
c COARSE (X.X)		±1°30'	±1°	±0°30'	±0°15'	±0°10'			
v VERY COARSE (X)		±3°	±2°	±1°	±0°30'	±0°20'			

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER19C0005837

PART NO. :

007542045C2

PART NAME :

MAIN PLATE

MATERIAL :

E250 AS PER IS: 2062
5MM THK

HEAT TREATMENT :

- - - - -

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	MIS		08/12/16	M-STAR
DESIGNER	MIS		08/12/16	SCALE 1:2
CHECKER	OPK		08/12/16	SHEET 1 OF 1
APPR.BY	BP		08/12/16	UNIT QTY. : 1
				WEIGHT : 2.11 kg.

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE